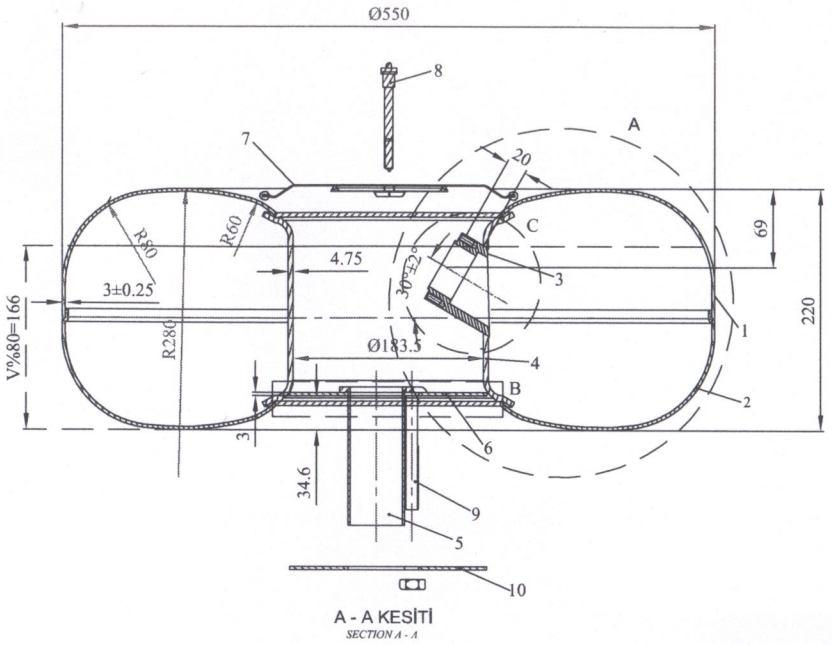
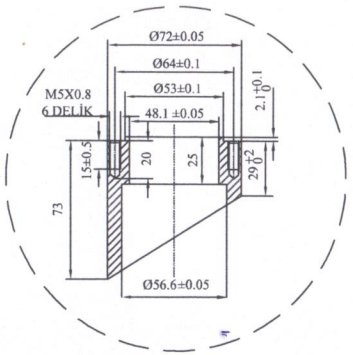
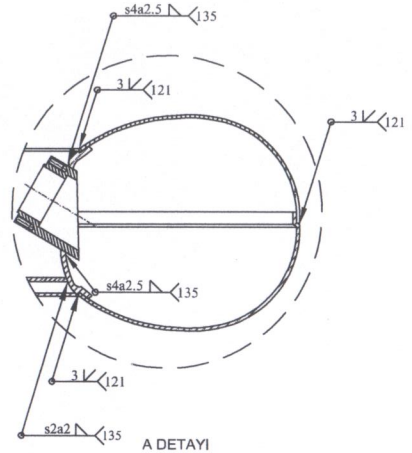


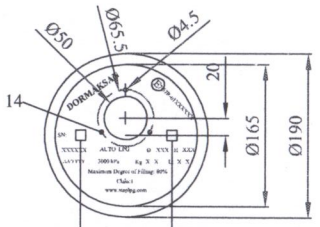
A - A KESİTİ
SECTION A - A



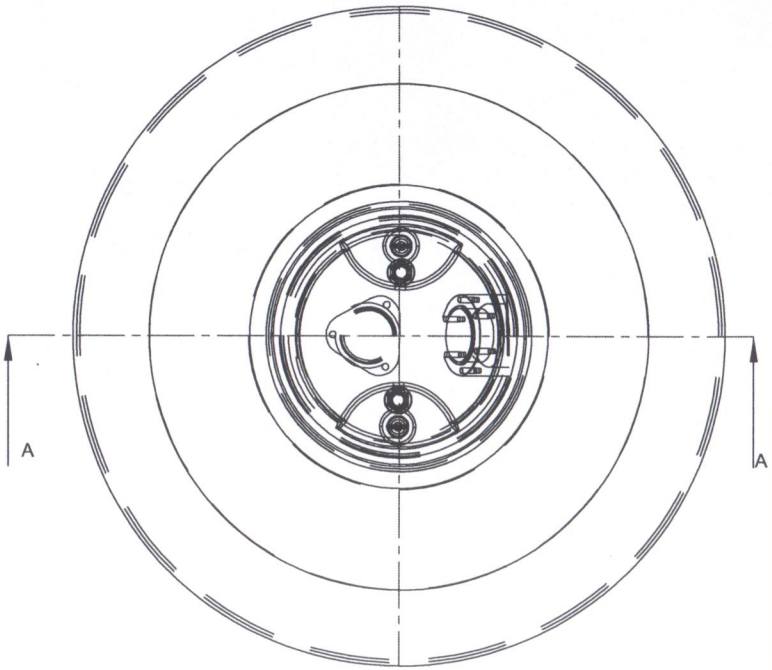
C DETAYI
DETAIL C



A DETAYI
DETAIL A



B DETAYI
DETAIL B



_ Ürünler statik boya kaplı olup boya kalınlığı min 55um .
Elektrontatic paint coating thickness min 55um

_ Belirtilmeyen toleranslarda uygulanacak tip ISO 22768 v tipi tolerans değerleridir.
Tolerances, the tolerance values apply to unspecified type of ISO 22768 type v.

_ Belirtilmeyen toleranslarda 0.5-3 mm ölçüler için tolerans değeri ±0.25 olacaktır.
Tolerances, the tolerance values apply to unspecified for 0.5-3 mm. ±0.25 mm.

_ Ürünler ECER 67 - 01 regülasyonuna göre üretilmiştir.
Container has to comply with ECER 67 - 01

_ HİDROLİK TEST : % 100 3 MPa
Hydraulic Test : % 100 3 MPa

TOLERANS TABLOSU ISO 22768 / *TOLERANCE TABLE ISO 22768*
Açısal Ölçüler İçin Temel Ölçülere Göre Verilen Sapma Aralığı
Tolerances values are angular dimensions

Ölçü / Measure \ Tip / Type	f	m	c	v
0.5 - 3	±0.2	±0.2	±0.4	±0.4
3.01 - 6	±0.5	±0.5	±0.1	±0.1
6.01 -	±1	±1	±2	±2

TOLERANS TABLOSU ISO 22768 / *TOLERANCE TABLE ISO 22768*
Kırık Hatlar İçin (Radyüs ve Pah) Temel Ölçülere Göre Verilen Sapma Aralığı
Tolerances values are radius and chamgfer dimensions

Ölçü / Measure \ Tip / Type	f	m	c	v
-10	±1°	±1°	±1° 30'	±3°
10.01 - 50	±0° 30'	±0° 30'	±1°	±2°
50.01 - 120	±0° 20'	±0° 20'	±0° 30'	±1°
120.01 - 400	±0° 10'	±0° 10'	±0° 15'	±0° 30'
400 -	±0° 5'	±0° 5'	±0° 1'	±0° 2'

TOLERANS TABLOSU ISO 22768 / *TOLERANCE TABLE ISO 22768*
Doğrusal Ölçüler ve Çaplar İçin Temel Ölçülere Bitn Verilen Sapma Aralığı
Tolerances values are linear and diameter dimensions

Ölçü / Measure \ Tip / Type	f	m	c	v
0.5 - 3	±0.05	±0.1	±0.2	-
3.01 - 6	±0.05	±0.1	±0.3	±0.5
6.01 - 30	±0.1	±0.2	±0.5	±1
30.01 - 120	±0.15	±0.3	±0.8	±1.5
120.01 - 400	±0.2	±0.5	±1.2	±2.5
400.01 - 1000	±0.3	±0.8	±2	±4
1000.01 - 2000	±0.5	±1.2	±3	±6
2000.01- 4000	-	±2	±4	±8

ONAY NO/ *Homologation Nr.*

No / Nr.	Parça Adı / Title	Adet / Number	Malzeme / Material	Resim No / Drawing Nr.	Standart No / Standart Nr.
10	Sabit Plaka / *Mounting Plate*	1	P265 Nb	00.01.ST01.06	DIN EN 10120
9	Bağlantı Civatası / *Mounting Bolt*	2	34Cr4	00.01.ST01.05	DIN EN 267 - 2
8	Kapak Civatası / *Gas Tight Housing Cover Bolt*	2	34Cr4	00.01.ST01.04	DIN EN 267 - 2
7	Havalandırma Kapak / *Gas Tight Housing Cover*	1	6112 CRS	00.01.ST01.03	DIN EN 10130 - 99
6	Bağlantı Plakası / *Mounting Plate*	1	P265 Nb	00.01.ST01.02	DIN EN 10120
5	Havalandırma Borusu / *Gas Tight Housing Pipe*	1	PA6 GFR 30	00.01.ST01.01	DIN EN 1043 - 1
4	Orta Boru / *Middle Pipe*	1	P235 TR1	00.01.ST01.550038L00.04.00	DIN EN 10217 - 1
3	Koloret / *Boss*	1	ST 52 - 3	00.01.ST01.550038L00.03.00	DIN EN 17100
2	Alt Tas / *Bottom Vessel*	1	P265 Nb	00.01.ST01.550038L00.02.00	DIN EN 10120
1	Üst Tas / *Upper Vessel*	1	P265 Nb	00.01.ST01.550038L00.01.00	DIN EN 10120

ÇİZEN / *Draftsman*	Hazal TAPAN / *Mechanical Engineer*	TARİH / *Date*	28.02.2016		
İmza / *Signature*		RESİM NO / *Draw. Nr.*	PARÇA ADI / *Title*		
KONTROL / *Control*	Aydın KARATEKE / *Mechanical Engineer*	00.01.ST01.550038L00.00.00	Ø550X220 38 LT TOROIDAL INTERNAL		
İmza / *Signature*		REVİZYON NO / *Revision Nr.*	REVİZYON TARİHİ / *Revision Date*		
ONAY / *Approval*	Aydın KARATEKE / *Mechanical Engineer*	00	——		
İmza / *Signature*		DMS-DORMAKSAN	ÖLÇEK / *Scale*	BOYUT / *Size*	
ŞİRKET / *Company*	MERİDYEN A.Ş.		1/6	A3	